

twilight

INSTRUMENTOS DE MEDICIÓN INDUSTRIAL

Base de prueba p/ uso en Durómetros Clasicos Tipo C, D, DO. PC-475

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- Simplifies Hardness Testing
- Increases Repeatability
- Self Aligning Table
- Mounts to PTC®'s **Classic & Ergo Style** Durometers
- Compatible with other Top Mount Durometers
- ASTM D2240 Type 1 Specimen to Indenter

PTC® 475 Test Stand is compatible with the following durometers...

ASTM Type C (*Medium Hard Rubber, Elastomers, and Thermoplastics.*

ASTM Type D (*pipeline coatings, plexiglass, epoxy, vinyl, cellulose acetate, and other similar materials).*

ASTM Type DO (*Fire Proof Coating Hardness, (Carboline®'s Pyrocrete® 241), Moderately Hard Rubber, Medium Print Rollers, Elastomers and Dense Textile wind-ings).*

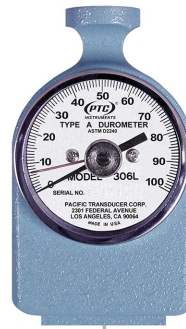
SPECIFICATIONS

Maximum Height Sample	5 in (12.7 cm)
Height	17 in. (43.2 cm)
Width	6 in (15.2 cm)
Depth	6-1/2 in. (16.5 cm)
Deadweight (P/N 471.1)	11 lb (5 kg)
Shipping Weight	30 lb. (13.6 kg)

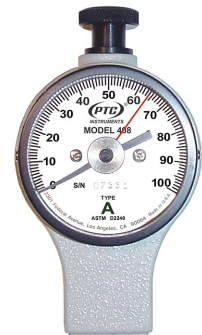
Precision engineered durometer stands are capable of applying the specimen to indenter in a manner that minimizes shock. When properly used, this stand and your durometer will increase repeatable hardness measurements.

The table is self-aligning to allow testing of non-parallel material for increased repeatability. For the most accurate readings, a test stand should be used.

These stands will test materials up to 5" thick. Custom stands are available for larger samples.



PTC® Classic Style Durometer



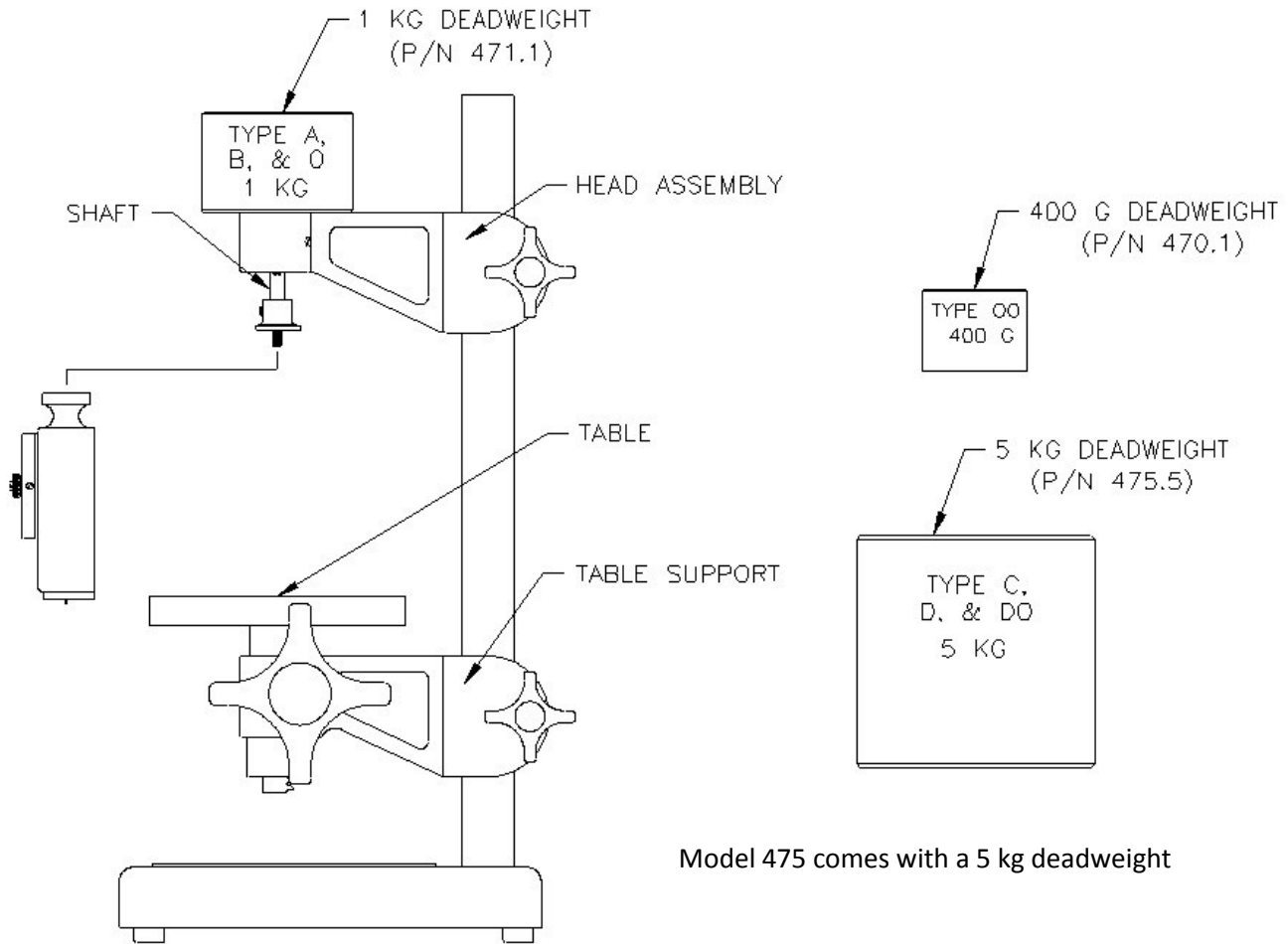
PTC® Ergo Style Durometer

- Classic Durometer Model 307CL Shore C scale
- Ergo Durometer Model 409C Shore C scale
- Classic Durometer Model 307L Shore D scale
- Ergo Durometer Model 409 Shore D scale
- Ergo Durometer Model 413 Shore DO scale



SET-UP INSTRUCTIONS

Test Stand Model 475



IMPORTANT PLEASE FOLLOW THESE STEPS IN SETTING UP THIS TEST STAND BEFORE YOU BEGIN TESTING.

After carefully unpacking the unit, place stand upright on desk or bench.

Mount the durometer to the setscrew (8-32") at the bottom end of the shaft.

Adjust the head and/or table support so that the durometer is located directly along the centerline of the table. Please note that this alignment is critical.

Place the sample to be measured squarely on the movable stage.

Set and lock the stand so that the durometer foot is about 1/4 inch above the sample. Either the table support or head (upper) assembly can be moved up or down as needed a hex key is enclosed.

Place appropriate weight on the 1/8 inch shaft at the top of the stand. The setscrew fits into the slot machined in the bottom of the weight.

ASTM types C, D, and DO Use a 5 kg deadweight (P/N 475.5 included).

The stand is now set up and ready to make hardness measurements. When making a measurement, turn knob and lift stage so that sample contacts the durometer base and the load cell just separates or deadweight is lifted. See durometer instructions for additional information on testing.

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